



# Certification Standards

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**METALSISTEM**<sup>®</sup>  
SISTEMI E STRUTTURE PER IL MAGAZZINO

# METALSISTEM<sup>®</sup>

## Certification Standards



### COMPANY CERTIFICATION STANDARDS

#### Industrial Storage Systems - Display Shelving Series

Quality assurance certification **ISO 9001:2015**: certified since 1997;

Environmental management systems certification **ISO 14001:2015**. Certified since 2009;

"**AEO**" **FULL** certification – Authorized Economic Operator: certified since October 2009;

Occupational Health and Safety system certification **OHSAS 18001:2007**;

Welding processes certification according to the **UNI EN ISO 3834-2** standards.

Regulation No. 305/2011/EU **EN 1090-1: 2009/A1: 2011** (CE marking) compliant factory production control Certificate.

### ELECTRICAL INSTALLATIONS

Authorized to operate according to the Italian legislative decree **DLGS 37/2008** guaranteeing the safety of electrical installations.

### CERTIFICATIONS REGARDING PERSONNEL

Welder qualifications according to **UNI EN ISO 9606-1:2017** and **UNI EN ISO 14732:2013**.

### ACCREDITED WITH THE "CONSIGLIO SUPERIORE DEI LAVORI PUBBLICI - SERVIZIO TECNICO CENTRALE"

METALSISTEM has been qualified as a processing center in possession of all the requisites for steel manufacturers n°753/10.

### MODEL ORGANIZATION AND CONTROL

according to the Italian legislative decree D.LGS 231/2001, applied from December 2009.

### PRODUCT CERTIFICATION STANDARDS

#### Industrial racking and shelving

**TÜV** product certification;  
**CISI** quality and safety trademark.

#### Shopfitting shelving

Conducted **UNI 11262** compliant testing at the laboratories of the University of Trento.

#### Check out

Conforms with the **European directive 2006/42/CE on machinery**;  
Conforms with the **European directive 2014/35/CE on electrical equipment design**;  
Conforms with the **European directive 2014/30/CE on electromagnetic compatibility**.

# METALSISTEM

## DECLARATION OF STEEL USED

METALSISTEM S.p.A. of Viale dell'Industria 2, Rovereto TN, Italy

### DECLARES

that S350 GD Z100 high tensile steel, galvanised with the SENDZIMIR process and surface treated with GALVAMAG T, is used for the manufacture of its shelving.

The GALVAMAG T treatment, exclusive to Metalsistem, passivates the galvanised steel surface with a thin transparent organic coating.

While standard galvanized steels guarantee a resistance to saline mist (ECCA T8) of 75 hours, the steels used exclusively by Metalsistem are able to guarantee a 150 hour resistance to saline mist (ECCA T8) and 500 hour resistance to humid state (ASTM D2247) without alteration.

Therefore in addition to improved appearance and prolonged inalterability of the underlying galvanised surface, the Metalsistem product shine and resistance to corrosion doubles the resistance of standard galvanisation.

**METALSISTEM S.p.A.**



# ATTESTATO

si attesta che:

we certify that:

**METALSISTEM<sup>®</sup>**  
SISTEMI E STRUTTURE PER IL MAGAZZINO

Viale dell'Industria, 2 - 38068 Rovereto (TN)  
tel. 0464/303030 - fax. 0464/303031  
e-mail: info@metalsistem.com web: www.metalsistem.com

iscritta alla sezione Scaffalature Industriali della ACAI dal 1992, risulta in  
is a registered member of the Italian Steel Constructors Association since 1992  
regola con le procedure relative al programma di autoqualificazione CISI  
it complies with all the proceedings of CISI self-certification program  
ed è pertanto autorizzata ad utilizzare il marchio  
and is authorized to use the "CISI Quality & Safety" mark



Il presente attestato viene rilasciato in carta libera per gli usi consentiti  
This certificate is issued on common paper for all uses permitted by law for promotional and commercial purposes

dallalegge e può essere utilizzato dall'azienda  
a fini promozionali e commerciali.

Il marchio è garanzia di applicazione di norme di buona tecnica che  
This mark assures that all rules of best practice in manufacturing racking systems are complied with

assicurano l'idoneità delle scaffalature regolamentate  
in base al d.Lgs 172/04 (ex d.Lgs 115/95) sul "prodotto sicuro".  
and that these racking systems respect the Italian Legislative Decree n° 172/04 concerning "Safe Product".

**ACAI**

**IL PRESIDENTE**

**( Adriano Fracasso )**

Valido dal 1° Gennaio 2006 al 31 Dicembre 2006 visto l'esito positivo della visita ispettiva  
Certificate validity from 1<sup>st</sup> January 2006 to 31<sup>st</sup> December 2006 renewed after the positive results of the inspection.  
condotta da ispettori IGQ (Istituto Italiano di Garanzia della Qualità)  
Inspections are performed by IGQ (Italian Quality Assurance Institute) inspectors.



sezione  
scaffalature industriali  
membro FEM  
fédération européenne de la manutention  
ERF european racking federation

ASSOCIAZIONE  
FRA I COSTRUTTORI  
IN ACCIAIO ITALIANI







THE INTERNATIONAL CERTIFICATION NETWORK

# CERTIFICATE

IQNet and its partner

**CISQ/RINA**

hereby certify that the organisation

**METALSISTEM S.P.A.**

VIA DELL'INDUSTRIA 2 38068 ROVERETO (TN) ITALIA

in the following operative units

VIA DELL'INDUSTRIA 2 38068 ROVERETO (TN) ITALIA

VIA MANDOSSOLA 100 25064 GUSSAGO (BS) ITALIA

VILLAGGIO EUROPA 2502 GAMBARA (BS) ITALIA

VIA G.MARCONI 3 38068 ROVERETO (TN) ITALIA

for the following field of activities

DESIGN AND MANUFACTURE OF COMPONENTS FOR INDUSTRIAL SHELVING FOR WAREHOUSES; DESIGN, DEVELOPMENT, PRODUCTION, WORKS MANAGEMENT AND COORDINATION OF SELF-STORAGE FACILITIES AND MATERIALS HANDLING AND STORAGE PLANTS. DESIGN AND CONSTRUCTION OF CASH COUNTERS AND WOODEN FURNITURE.

has implemented and maintains a

**Environmental Management System**

which fulfills the requirements of the following standard

**ISO 14001:2004**

*Registration Number:*

**IT-66891**

First Issue : 2009-09-24

Current Issue : 2009-09-24



*René Wasmer*

*President of IQNET*



*Gianrenzo Prati*

*President of CISQ*

IQNet partners\*:

AENOR Spain AFAQ AFNOR France AIB-Vinçotte International Belgium ANCE Mexico APCER Portugal CISQ Italy CQC China  
CQM China CQS Czech Republic Cro Cert Croatia DQS Germany DS Denmark ELOT Greece FCAV Brazil  
FONDONORMA Venezuela HKQAA Hong Kong China ICONTEC Colombia IMNC Mexico Inspecta Certification Finland  
IRAM Argentina JQA Japan KFQ Korea MSZT Hungary Nemko AS Norway NSAI Ireland PCBC Poland QMI Canada  
Quality Austria Austria RR Russia SAI Global Australia SII Israel SIQ Slovenia SIRIM QAS International Malaysia  
SQS Switzerland SRAC Romania TEST St Petersburg Russia YUQS Serbia

IQNet is represented in the USA by: AFAQ AFNOR, AIB-Vinçotte International, CISQ, DQS, NSAI Inc., QMI and SAI Global

\*The list of IQNet partners is valid at the time of issue of this certificate. Updated information is available under [www.iqnet-certification.com](http://www.iqnet-certification.com)



METALSISTEM S.p.A.  
Viale dell'Industria, 2  
38068 Rovereto (TN)  
Italy

Cap. Soc.: Euro 30.000.000,00 i.v.  
Codice Fiscale: 10 166 300 151  
Partita I.V.A.: 01 625 300 220  
Registro delle Imprese della  
Provincia di Trento n. 10166300151  
Centro di Trasformazione n°753/10 C.S.LL.PP.



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Rovereto, 29/05/2014

## TECHNICAL COMMUNICATION

### Subject: CE marking of steel construction products.

In accordance with the **European Regulations no. 305/2011**, from the 1<sup>st</sup> of July 2014, CE marking for **EN 1090** compliant steel construction material becomes mandatory. The CE marking obligation will include structural products that are either fixtures or fittings installed in buildings in compliance with the relevant local regulations. Pallet racking products fall within the scope of this regulation.

CE marking requires the certification of the design, production and quality control processes of components on the part of an accredited independent body. This certification process will deliver strong commercial advantages to our partners, both within and outside the EU market which, in the coming weeks, we will be detailing.

During the initial phase of the CE marking, there could be variations in the classification of specific types of installations within different member countries. These varying interpretations could lead to final customers being misinformed or ill advised regarding the nature of CE marking. The provision of a clear and confident view regarding the CE marking will translate to an added value for the final customer.

During the forthcoming weeks, METALSISTEM will be issuing documentation defining the obligations and duties that the CE marking requires for all economic operators involved in the process (manufactures, agents, distributors, importers etc.). Attention will be focused on the role of METALSISTEM partners and on the tools that will be made available to assist its sales network.



STORAGE AND MATERIAL HANDLING SOLUTIONS



INDUSTRIAL AUTOMATION AND MACHINERIES



RETAIL TRADE SOLUTIONS



SHOPFITTING AND FURNISHING CONCEPTS



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As a general guideline, it is important to highlight that the CE marking applies to components not to installations. The relevant documents for CE marked component are three:

1. The **pallet label**;
2. The **CE tags**. These follow the product from the production facility to the place of use and will be attached to the transport documents;
3. The Declaration of Performance (**DoP**) for those components that the manufacturer is obliged to make available to the buyer for a period of ten years after production of any structural component.

The reseller becomes part of the chain. They are involved in three different stages:

1. For the initial period of validity of the new regulation, the reseller will have to pay maximum attention to the requests coming from its market, delivering CE marked equipment when necessary.
2. In the case where material with CE marking must be supplied (either by law or by contract), the reseller will be in charge of assuring that the manufacturer label will be associated with the relevant components up until the place of use.
3. Finally, the reseller will have to assure that the final customer will have full traceability for all material sold in order to be able to issue a Declaration of Performance for the structural components used.

METALSISTEM will attach to the invoices the tags of the products covered by CE marking; these will also be identified by the icon **CE** next to article code on the pallet label. To help and facilitate the consultation of the tags by METALSISTEM's order number, an on-line service that will let our partners to download the tags in electronic format will be available as well.

The system, will also render available, for at least 10 years starting from day of purchase, all the Declarations of Performance of the purchased products as provided by law.

Best regards.

METALSISTEM S.p.A.  
Head of the Technical Dept.  
**ing. Lucio GELMINI**



STORAGE AND MATERIAL HANDLING SOLUTIONS



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CISQ is a member of



IQNet, the association of the world's first class certification bodies, is the largest provider of management System Certification in the world. IQNet is composed of more than 30 bodies and counts over 150 subsidiaries all over the globe.

# CERTIFICATO N. 21821/10/S CERTIFICATE No.

SI CERTIFICA CHE IL SISTEMA DI GESTIONE PER LA QUALITÀ DI  
IT IS HEREBY CERTIFIED THAT THE QUALITY MANAGEMENT SYSTEM OF

## METALSISTEM S.P.A.

VIALE DELL'INDUSTRIA 2 38068 Rovereto (TN) ITALIA

NELLE SEGUENTI UNITÀ OPERATIVE / IN THE FOLLOWING OPERATIONAL UNITS

VIALE DELL'INDUSTRIA 2 38068 Rovereto (TN) ITALIA  
VIA G. MARCONI 3 38068 ROVERETO (TN) ITALIA  
VIA MANDOLOSSA 100 25064 GUSSAGO (BS) ITALIA  
VILLAGGIO EUROPA 8 25020 GAMBARA (BS) ITALIA E CANTIERI OPERATIVI

È CONFORME ALLA NORMA / IS IN COMPLIANCE WITH THE STANDARD

### ISO 9001:2015

E VALUTATO SECONDO LE PRESCRIZIONI DEL REGOLAMENTO TECNICO RT-05

PER I SEGUENTI CAMPI DI ATTIVITÀ / FOR THE FOLLOWING FIELD(S) OF ACTIVITIES

PROGETTAZIONE, PRODUZIONE, MONTAGGIO E VENDITA ANCHE AL DETTAGLIO DI COMPONENTI METALLICI PER SCAFFALATURE, MAGAZZINI INDUSTRIALI E MAGAZZINI AUTOPORTANTI ATTRAVERSO LE FASI PRODUTTIVE DI TAGLIO, PROFILATURA, SALDATURA E STAMPAGGIO.  
PROGETTAZIONE, PRODUZIONE E MONTAGGIO DI SISTEMI DI ARREDO METALLICI, MOBILI CASSA E COMPONENTISTICA PER L'ALLESTIMENTO DI AREE COMMERCIALI ATTRAVERSO LE FASI PRODUTTIVE DI TAGLIO, PIEGATURA, CARPENTERIA LEGGERA, SALDATURA E VERNICIATURA. FORNITURA DI SISTEMI DI ARREDO IN LEGNO.

DESIGN, PRODUCTION, ASSEMBLY AND ALSO RETAIL SALE OF COMPONENTS METALLIC RACKS, INDUSTRIAL WAREHOUSE STORES AND SELF-SUPPORTING PRODUCTIVE THROUGH THE STAGES OF CUTTING, FORMING, WELDING AND STAMPING.  
DESIGN, PRODUCTION AND ASSEMBLY OF SYSTEMS FURNITURE METAL FURNITURE CASH AND COMPONENTS FOR THE INSTALLATION OF COMMERCIAL AREAS THROUGH THE STAGES OF PRODUCTION CUT, FOLD, LIGHT CARPENTRY, WELDING AND PAINTING. SUPPLY SYSTEMS FURNITURE IN WOOD.

Per informazioni sulla validità del certificato, visitare il sito [www.rina.org](http://www.rina.org)

For information concerning validity of the certificate, you can visit the site [www.rina.org](http://www.rina.org)

Per i requisiti della norma non applicabili al campo di applicazione del sistema di gestione dell'organizzazione, riferirsi alle informazioni documentate relative.

Reference is to be made to the relevant documented information for the requirements of the standard that cannot be applied to the Organization's management system scope

EA:17  
EA:23  
EA:28

La presente certificazione si intende riferita agli aspetti gestionali dell'impresa nel suo complesso ed è utilizzabile ai fini della qualificazione delle imprese di costruzione ai sensi dell'articolo 40 della legge 163 del 12 aprile 2006 e successive modificazioni e del DPR. 5 ottobre 2010 n. 207

La validità del presente certificato è subordinata a sorveglianza periodica annuale / semestrale ed al riesame completo del sistema di gestione con periodicità triennale

The validity of this certificate is dependent on an annual / six monthly audit and on a complete review, every three years, of the management system

L'uso e la validità del presente certificato sono soggetti al rispetto del documento RINA: Regolamento per la Certificazione di Sistemi di Gestione per la Qualità

The use and validity of this certificate are subject to compliance with the RINA document : Rules for the certification of Quality Management Systems

Prima emissione First Issue	27.08.2010
Emissione corrente Current Issue	24.08.2016
Data scadenza Expiry Date	23.08.2019

Gianni De Lillo  
Manager, Verona (S. Bonifacio) Certification

RINA Services S.p.A.  
Via Corsica 12 - 16128 Genova Italy



SGQ N° 002 A SSI N° 001 G  
SGA N° 002 D DAP N° 001 H  
PRD N° 002 B PRS N° 066 C  
SCR N° 003 F LAB N° 0832  
SGE N° 008 M ISP N° 069E

Membro degli Accordi di Mutuo Riconoscimento EA, IAF e ILAC

Signatory of EA, IAF and ILAC Mutual Recognition Agreements



[www.cisq.com](http://www.cisq.com)

CISQ è la Federazione Italiana di Organismi di Certificazione dei sistemi di gestione aziendale  
CISQ is the Italian Federation of management system Certification Bodies





**CERTIFICATO N. EMS-2757/S**  
**CERTIFICATE No.**

SI CERTIFICA CHE IL SISTEMA DI GESTIONE AMBIENTALE DI  
IT IS HEREBY CERTIFIED THAT THE ENVIRONMENTAL MANAGEMENT SYSTEM OF

**METALSISTEM S.P.A**

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È CONFORME ALLA NORMA / IS IN COMPLIANCE WITH THE STANDARD  
**ISO 14001:2015**

E AL REGOLAMENTO TECNICO ACCREDIA RT-09  
PER I SEGUENTI CAMPI DI ATTIVITÀ / FOR THE FOLLOWING FIELD(S) OF ACTIVITIES

PROGETTAZIONE E FABBRICAZIONE DI COMPONENTI DI SCAFFALATURE PER MAGAZZINI INDUSTRIALI;  
PROGETTAZIONE, SVILUPPO, FABBRICAZIONE, COORDINAMENTO LAVORI DI MAGAZZINI AUTOPORTANTI E  
IMPIANTI DI MOVIMENTAZIONE E STOCCAGGIO MATERIALI, ATTRAVERSO LE FASI DI TAGLIO, PROFILATURA E  
STAMPAGGIO; PROGETTAZIONE E REALIZZAZIONE DI BANCHI CASSA E ARREDO PER LA GRANDE  
DISTRIBUZIONE ORGANIZZATA, ATTRAVERSO LE FASI DI TAGLIO, STAMPAGGIO, PROFILATURA, PIEGATURA,  
SALDATURA E VERNICIATURA.

DESIGN AND MANUFACTURE THROUGH THE PHASES OF CUTTING, PROFILING AND MOLDING OF SHELVING  
COMPONENTS FOR INDUSTRIAL WAREHOUSES; DESIGN, DEVELOPMENT, MANUFACTURE THROUGH THE  
PHASES OF CUTTING, PROFILING AND MOLDING, INSTALLATION COORDINATION OF SELF-SUPPORTING  
STORES AND PLANTS OF HANDLING AND STORAGE MATERIALS; DESIGN AND REALIZATION OF CASH BOXES  
AND FURNISHINGS FOR THE GREAT ORGANIZED DISTRIBUTION, THROUGH THE PHASES OF CUTTING,  
MOLDING, PROFILING, BENDING, WELDING AND PAINTING.

L'uso e la validità del presente certificato sono soggetti al rispetto del documento RINA: Regolamento per la Certificazione di Sistemi di Gestione Ambientale  
The use and the validity of this certificate are subject to compliance with the RINA document: Rules for the Certification of Environmental Management Systems  
La validità del presente certificato è subordinata a sorveglianza periodica annuale / semestrale ed al riesame completo del sistema di gestione con periodicità triennale  
The validity of this certificate is dependent on an annual / six monthly audit and on a complete review, every three years, of the management system

Prima emissione First Issue	24.09.2009	Data decisione di rinnovo Renewal decision date	13.07.2018
Data scadenza Expiry Date	16.09.2021	Data revisione Revision date	13.07.2018

Gianni De Lillo

Verona Management System  
Certification, Head

**RINA Services S.p.A.**  
Via Corsica 12 - 16128 Genova Italy



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SGA N° 002 D

Membro degli Accordi di Mutuo Riconoscimento EA, IAF e ILAC  
Signatory of EA, IAF and ILAC Mutual Recognition Agreements



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CISQ is the Italian Federation of management system Certification Bodies